

WIPAIRE INC.
INVER GROVE HTS., MN.

DATE: March 23, 1993
SERVICE KIT: # 14
SUBJECT: Access cover tinnerman replacement
MODEL: Wipline Model 4000, 6000, 8000 Floats

<u>ITEM</u>	<u>QTY</u> <u>PER FLOAT</u>	<u>PART NO</u>	<u>DESCRIPTION</u>
1.	48 76 72	9A3-671 (4000 Float) (6000 Float) (8000 Float)	Tinnerman
2.	A/R	AN426AD4-	Rivet
3.	A/R	350-3S 1/2"	Teflon Tape
4.	1	No. 29	Service Letter

INSTALLATION INSTRUCTIONS:

1. Remove access covers form top of the floats.
2. Drill out rivets and remove old tinnermans.
3. Clean dirt and corrosion from aluminum.
4. Install tape so that it will be between tinnerman and float.
5. Install tinnermans, secure with rivets.
6. Reinstall covers.