



- MANUFACTURERS OF WIPLINE FLOATS & SKIS
- SPECIALISTS IN AIRCRAFT MODIFICATION

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SERVICE KIT: #49

DATE ISSUED: December 27, 2004

SUBJECT: Installation – NAS High Strength bolts - Aux Fin - Stabilizer

MODEL: AT 802 Air Tractor with Wipaire 10000 Floats, Instl. Aux fin

<u>Item</u>	<u>Quantity</u>	<u>Part No.</u>	<u>Description</u>
1.	16	NAS 6604-8	Bolts – Aux Fin
2.	1	#70	Service Letter

INSTRUCTIONS:

On some Aux Fin installations the installation hardware has shown some ware due to an interference fit. It will be necessary to open the holes on the fin attach bracket to relieve the pressure on the bolts when installing them. Note when opening the holes do not ream to a larger size, elongate the holes only enough to allow installation of the bolts without interference, elongate both holes equally.

1. Remove existing attachment (AN4-5A) bolts, and install NAS bolts, Ref. item 1.