 <p style="text-align: center;"> <small>* MANUFACTURERS OF WIPLINE FLOATS & SKIS * SPECIALISTS IN AIRCRAFT MODIFICATION</small> </p> <p style="text-align: center;"> <small>1700 Henry Avenue - Fleming Field South St. Paul, MN 55075 651-451-1205</small> </p>			Rev <input type="text"/>
			Date 7/20/06
Prepared by Ellen Parker	Aircraft Make / Model Cessna U206 Soloy Engine Conversion	Float / Ski Model 3450 Floats	Page 1 2
FAA Reviewed <input checked="" type="checkbox"/>	Title Water Rudder reinforcement		
ALL INFORMATION IN THIS SERVICE DOCUMENT BASED ON FAA APPROVED DATA			

SERVICE KIT: #63

DATE: July 20, 2006

EFFECTIVITY: Service Kit is Optional for owners to install.

COMPLIANCE: This is an optional Service Kit for mainly Soloy conversion Cessna 206 operators experiencing water rudder bending.

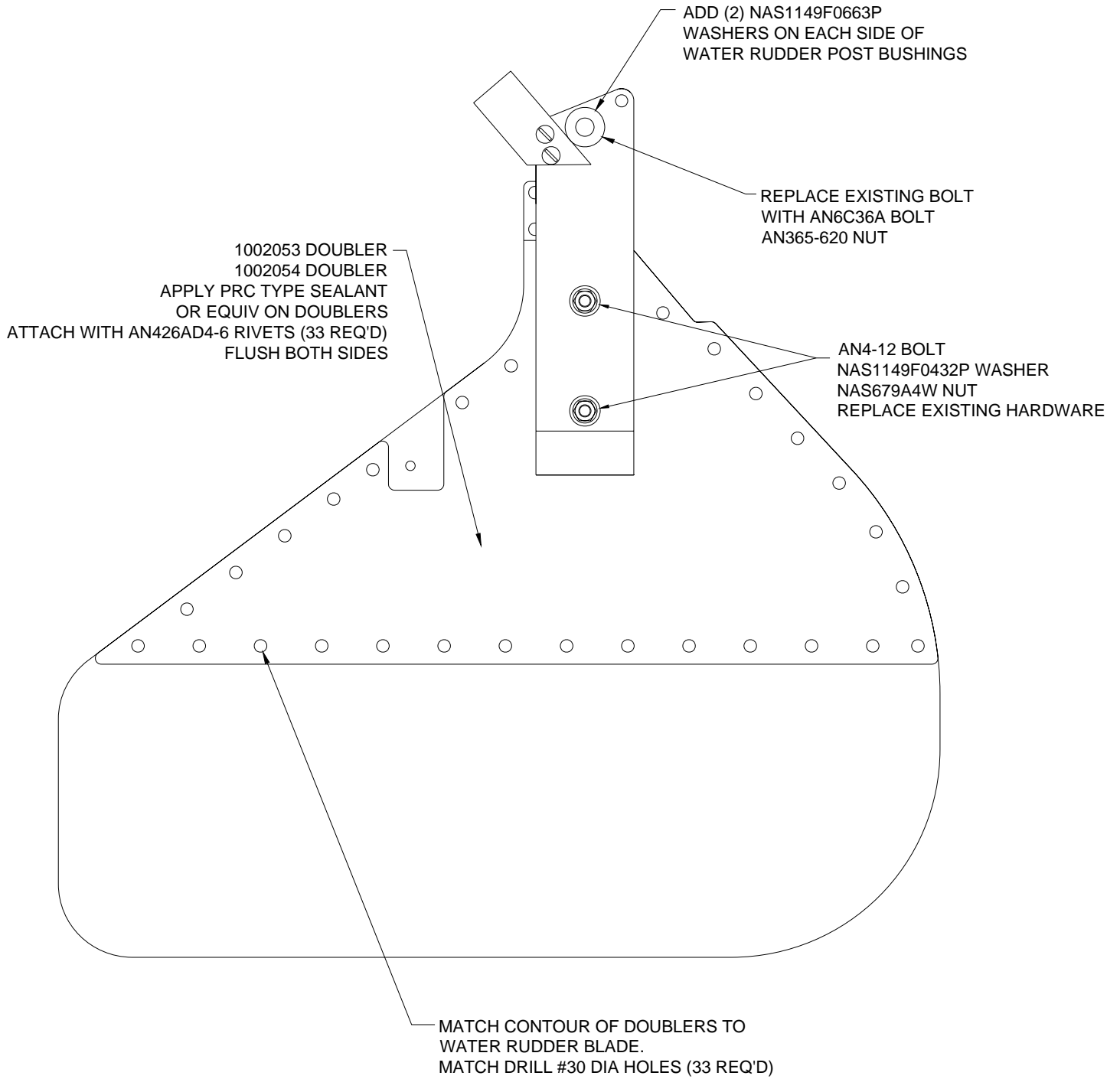
METHOD OF COMPLIANCE: Install doublers as per attached drawing.

PARTS REQUIRED:

Part	Qty.	Description
1002053	2	Doubler
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AN6C36A	2	Bolt – water rudder hinge
MS21044N6	2	Nut
NAS1149F0663	8	Washer – spacers
AN4-12A	4	Bolt - attach
NAS5679A4W	4	Nut
NAS1149F0432P	4	Washer
AN426AD4-6	66	Rivets
PR-1428-B2	1	Sealant

REPAIR HOURS REQUIRED: As required

WARRANTY: None



NOTE:

Remove existing 1.2 x 1.4 doublers (1 on each side) before adding larger doublers. Also there is an existing spacer that should be excluded in the reinforced assembly.