



SERVICE LETTER NUMBER 12			
TITLE: WATER RUDDER REPAIR			
BY: E. BISHOP	AIRCRAFT MAKE/MODEL(S): N/A	FLOAT MODEL(S): 8000, 8750, 10000, 7000 FLOATS WITH SERVICE LETTER 135, 6000/6100 FLOATS WITH SERVICE LETTER 132	NOTE(S): OPTIONAL COMPLIANCE S/L P/N 1002391 ECO 23630
APP: C. WOKEN			
DATE: 1/2/15			
REV: B			

FAA APPROVAL HAS BEEN OBTAINED FOR TECHNICAL DATA IN THIS PUBLICATION THAT AFFECTS STC OR TSO DESIGN COMPLIANCE

EFFECTIVITY:

This service letter applies to:

All Wipline 8000 Floats.

Wipline 8750 Floats, S/N 87078 and earlier.

Wipline 10000 Floats, S/N 10144 and earlier.

Wipline 7000 Floats equipped with aluminum water rudder under Service Letter 135 prior to the date on this service letter.

Wipline 6000 or 6100 Floats equipped with larger water rudder under Service Letter 132 prior to the date on this service letter.

COMPLIANCE:

Compliance with this Service Letter is Optional.

BACKGROUND:

There have been reports of rivet shear between the main blade and the 1/8" doubler supports on the water rudder. It is recommended that more rivets be added.

COMPLIANCE METHOD:

Add rivets in accordance with the drawing included with this service letter (see Technical Data section).

APPROX. SHOP HOURS:

This Service Letter will take approximately 1 hour to complete for two water rudders.

WARRANTY INFORMATION:

This service letter does not include and warranty labor or parts.

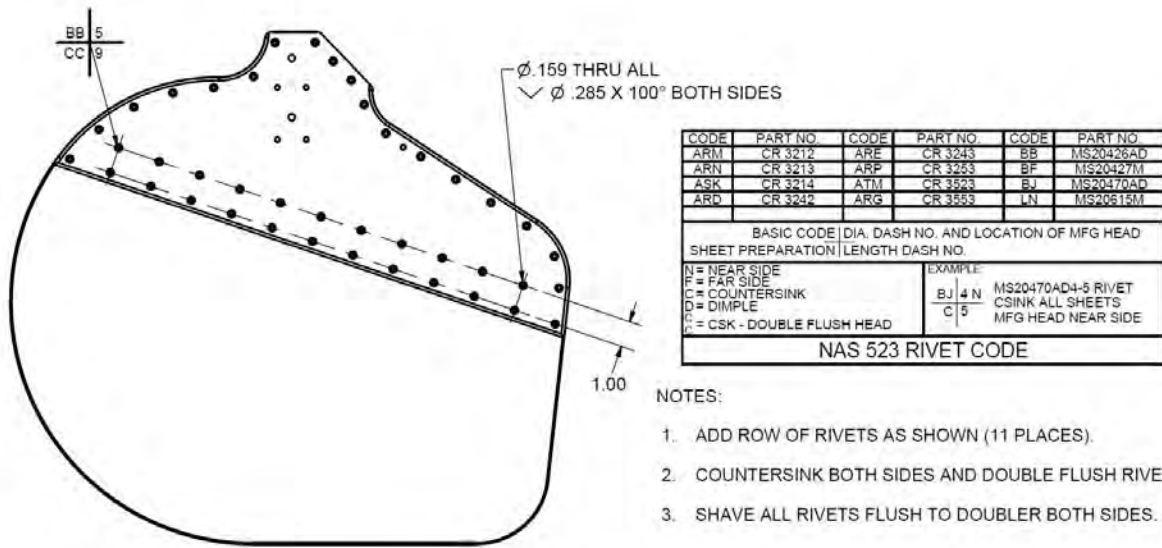
TECHNICAL DATA:

Copies of this service letter are available on the website www.wipaire.com.

For basic Float model maintenance information, see Wipaire applicable Service Manual on website www.wipaire.com.

For basic Float model parts information, see applicable Wipaire Parts Manual on website www.wipaire.com.

Add second row of rivets 1.00" above the lower row of rivets in accordance with the figure below.



NOTES:

1. Upon completion of this service letter, enter information in float logbook for completion of Wipaire Service Letter 12.
2. Once service letter is accomplished, please visit www.wipaire.com and update your aircraft service letter/kit record using the link found on the Customer Support dropdown menu under "Update Service Letter & Kit Compliance Status"