



**Wipaire Worldwide  
Anywhere, Anytime**

1700 Henry Avenue - Fleming Field  
South St. Paul, MN 55075  
651-451-1205

## **SERVICE LETTER: #70**

DATE: December 27, 2004

TITLE: Installation – NAS bolts - Aux Fin - Stabilizer

EFFECTIVITY: A/C with 10000 floats: A/C S/N's: 802-0029, 0154, 0155, 0168, 0169, 0173, 0179

COMPLIANCE: Within 10 hrs time in service

### BACKGROUND INFORMATION:

On some Aux Fin installations the installation hardware has shown some wear due to an interference fit. It will be necessary to open up these holes on the fin attachment brackets to relieve the pressure on the bolts when installing them. Note when opening the holes do not ream to a larger size, elongate the holes only enough to allow installation of the bolts without interference, elongate both holes equally.

METHOD OF COMPLIANCE: Remove existing bolts and replace with NAS6604-8 bolts, per kit # 49.

PARTS REQUIRED: Kit #49

SHOP HOURS REQUIRED: 2 hrs.

WARRANTY: Parts only for 18 months past the original issuance of this service letter.