		MANUFACTURERS OF WIPLINE FLOATS & SKIS SPECIALISTS IN AIRCRAFT MODIFICATION	Rev / Latest Rev. Date A.1 / 5-23-2024	
	WIPAIRE, INC.	1700 Henry Avenue - Fleming Field South St. Paul, MN 55075 651-451-1205	Original Release 9-9-10	
Prepared by	Aircraft Make / Model	Float / Ski Model	Page	
MAS	Quest Kodiak 100	7000 Amphibious floats	1	
FAA Reviewed	Title		V	
	Heavy seas strut package option			
ALL IN	FORMATION IN THIS SERV	VICE DOCUMENT BASED ON FAA A	PPROVED DATA	

SERVICE LETTER: 109

EFFECTIVITY	7000 floats, seaplane and amphibious, installed on Quest 100 Kodiak aircraft under Wipaire, Inc. STO SA02848CH
COMPLIANCE	Optional for all seaplane and amphibious Wipaire, inc. float equipped Kodiak aircraft.
BACKGROUND	Additional bow struts have been approved as an option for the 7000 installation on the Kodiak. These struts supplement existing bow struts. The strut package with the supplemental bow struts is designated the "heavy seas" strut package. The supplemental struts help redistribute bow impact loads and reduce engine mount and firewall loads. The supplemental bow struts are referred to as "kicker struts."
COMPLIANCE METHOD	See Wipaire, Inc. Service Kit 77 for technical information and detailed compliance methodology.
SHOP HOURS	Approximately 8 hrs for installation of HS strut package.
WARRANTY	None. This modification is optional, and may be retrofitted to an existing Kodiak seaplane or amphibian at the aircraft owner's expense.
NOTES	None.